

Work Order ID 83955

Monday, April 30, 2012 11:19:09 AM

83955

Ship May 1^{pm} Page 1

Item ID: D4272-012 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Basket Assembly, Heavy Duty Lid, RH
 Start Date: 5/4/2012 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/24/2012 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: mf Date: 12-04-30 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4272	C

100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
110									
HandFinish	Memo	0.00							
Hand Finishing									
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

IX ———— 80
12-5-10.

1 0 BL 12-5-13.

(H)

8/12/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

83955

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N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 5/4/2012 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 5/24/2012 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

**Insp.
Stamp**

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 12/05/15

MF 12-05-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

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Page 1

Work Order ID: 83955

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.19 new issue DD verf:EC
DWG REV.C DD verf:EC

IPP Rev:B 11.01.20 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-16A Bolt		Purchased	No			100	Each	93.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST352		93							
				117441		47							
				118628		1							
				120986		45							
D3914-041 Long Basket Lid Assembly (350)		Manufactured	No	<u>83964.</u>		100	Each	0.0000	1	1			
D4273-042 Basket Base Assembly, RH		Manufactured	No	<u>83966.</u>		100	Each	0.0000	1	1			
D2530 Handle Weldment		Manufactured	No			100	Each	9.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST506		9							
				82895		9							
D2535 Spring		Manufactured	No			100	Each	2.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		2							
				77488		2							
D2537 Bushing		Manufactured	No			100	Each	74.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		74							
				82896		74							

SP

2x

BL 12-5-11

BL 12-5-11

SP

1x

B83545 SP

SP

2x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83955

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D2690-6
Lanyard Assembly

Manufactured No

100 Each 22.0000

2 B 83691 SP

Location Loc Qty Loc Code

ST014 22

83360 22

D2931
Bumper

Manufactured No

100 Each 448.0000

2 SP 2

Location Loc Qty Loc Code

ST504 448

46064 448

D3912-041
Eyebolt Receiver Assembly

Manufactured No

100 Each 2.0000

2 24
382898 SP

Location Loc Qty Loc Code

st507 2

83469 2

D3917-3
Washer

Manufactured No

100 Each 19.0000

6 382736 SP

Location Loc Qty Loc Code

ST070 19

76956 4

80598 1

81205 14

D3953-3
Gas Spring Stud, Lid

Manufactured No

100 Each 44.0000

2 2
SP 12-5-11

Location Loc Qty Loc Code

ST075 44

82044 4

82939 40

2X

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 83955

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-7

Spring Spacer

Manufactured No

100 Each 54.0000

2

Location

Loc Qty

Loc Code

ST075

54

82045

14

82940

40

SP

D3953-9

Gas Spring Washer

Manufactured No

100 Each 66.0000

2

Location

Loc Qty

Loc Code

ST075

66

82035

26

82941

40

SP

D3953-17

Gas Spring Spacer

Manufactured No

100 Each 46.0000

2

Location

Loc Qty

Loc Code

ST075

46

81206

5

82937

41

SP

D3953-19

Gas Spring Bracket

Manufactured No

100 Each 49.0000

1

Location

Loc Qty

Loc Code

ST075

49

82938

49

SP

D3953-21

Gas Spring Bracket

Manufactured No

100 Each 14.0000

1

Location

Loc Qty

Loc Code

ST075

14

81207

8

81456

6

SP 12-5-11

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W/O:		WORK ORDER CHANGES					
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Work Order ID: 83955

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D3969-3
Spring (Basket Lid)

Manufactured No

100 Each 57.0000

1

SP

Location

Loc Qty

Loc Code

ST272

57

64285

1

73515

1

81887

15

82942

40

IX

D4021-5
Blanking Plate

Manufactured No

100 Each 17.0000

1

SP

Location

Loc Qty

Loc Code

ST084

17

82974

17

IX

D4150-041
Attachment Arm Assembly

Manufactured No

100 Each 0.0000

1

B 82911 SP

D4151-041
Basket Fwd Hardpoint Assembly, Lower

Manufactured No

100 Each 7.0000

1

SP

Location

Loc Qty

Loc Code

ST134

7

81692

1

82914

6

IX

D4151-043
Basket Fwd Hardpoint Assembly, Upper

Manufactured No

100 Each 3.0000

1

SP D-5-10

Location

Loc Qty

Loc Code

ST134

3

82915

3

IX

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 83955

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-10A Bolt	Purchased	No	100	Each	260.0000	3	3
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>		
		GA	18				
		119084	18				
		ST351	242				
		117795	2				
		120873	240				
AN3-14A Bolt	Purchased	No	100	Each	83.0000	4	4
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>		
		ST352	83				
		119328	28				
		121415	30				
		121444	25				
AN4-12 Bolt	Purchased	No	100	Each	38.0000	3	3
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>		
		ST357	38				
		118626	1				
		119775	25				
		120986	12				
AN4-13A Bolt	Purchased	No	100	Each	953.0000	6	6
		<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>		
		ST357	953				
		118838	8				
		119449	39				
		120187	19				
		120422	2				
		120770	400				
		121162	485				

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83955

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

AN4C15 BOLT	Purchased	No	100	Each	65.0000	1	SP
-----------------------	-----------	----	-----	------	---------	---	----

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST358	65	
120124	15	
121146	50	

1X

AN5-17A Bolt	Purchased	No	100	Each	144.0000	4	SP
------------------------	-----------	----	-----	------	----------	---	----

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
338	60	
121181	60	
ST338	84	
117872	34	
121541	50	

4X

AN310-4 NUT	Purchased	No	100	Each	81.0000	3	SP
-----------------------	-----------	----	-----	------	---------	---	----

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST344	81	
120124	1	
120518	25	
121011	1	
121162	4	
121349	25	
121444	25	

3X

AN310C4 Nut	Purchased	No	100	Each	69.0000	3	SP
-----------------------	-----------	----	-----	------	---------	---	----

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST344	69	
120360	30	
121166	14	
121444	25	

3X

SP 12-5-10

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 83955

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3
Cherry Rivets

Purchased No

100 Each 1,104.0000

2

SP

Location

Loc Qty

Loc Code

ST321

971

111636

36

117601

3

118626

592

120308

340

2x

WA018

133

107939

133

MS21042L3
Nut

Purchased No

100 Each 3,213.0000

9

SP

Location

Loc Qty

Loc Code

ST300

3213

117441

16

117885

32

118451

5

118927

3

119017

1158

119075

158

121349

841

121444

1000

9x

MS21042L4
Nut

Purchased No

100 Each 5,752.0000

6

SP 12-5-10

Location

Loc Qty

Loc Code

ST300

5752

119017

24

119075

728

121011

2000

121444

3000

6x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83955

Parent Item: D4272-012

Start Date: 5/4/2012

Required Date: 5/24/2012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Qty: 1.00

Required Qty: 1.00

MS21042L5
Nut

Purchased No

100 Each 1,273.0000

4

SP 4

Location

Loc Qty

Loc Code

ST300

1273

116105

5

116548

43

117611

30

119109

1195

MS24665-151

Cotter Pin

Purchased No

100 Each 245.0000

4

4X SP 4

Location

Loc Qty

Loc Code

ST309

245

17566

245

MS24665-300

Cotter Pin

Purchased No

100 Each 175.0000

2

4X SP 2

Location

Loc Qty

Loc Code

GA

171

118234

171

ST309

4

116823

4

NAS1149DN832J

WASHER

Purchased No

100 Each 1,472.0000

2

SP 12-5-10 2

Location

Loc Qty

Loc Code

ST298

1472

119717

52

120422

1420

2X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83955

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P
WASHER

Purchased No

100 Each 488.0000

14

m121585 12x .5p

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST275	488	
117735	25	
119225	10	
<u>120910</u>	50	<i>2</i>
120986	200	
121259	200	
17317	3	

NAS1149C0432R
Washer

Purchased No

100 Each 4,542.0000

2

Sp 2

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST297	1578	
<u>117291</u>	578	<i>2x</i>
119124	1000	
ST298	2964	
121255	2964	

NAS1149F0432P
Washer

Purchased No

100 Each 1,130.0000

18

18

Sp

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST275	1130	
121255	2	
121350	1000	
<u>121415</u>	128	

NAS1149C0463R
Washer

Purchased No

100 Each 923.0000

3

18x Sp 12-5-10

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP001	1	
115358	1	
ST297	922	
117735	22	
<u>119097</u>	900	<i>3x</i>

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 83955

Parent Item: D4272-012

Start Date: 5/4/2012

Required Date: 5/24/2012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Qty: 1.00

Required Qty: 1.00

NASH149F0563P

Washer

Purchased No

100 Each 1,025.0000

4 SP 4

Location

Loc Qty

Loc Code

ST275

1025

117735

25

121350

1000

4X

NAS151SH4L

WASHER

Purchased No

100 Each 435.0000

2 SP 2

Location

Loc Qty

Loc Code

FG

8

103691

8

ST277

427

118709

20

120390

407

2x

MS17984-C413

PIN, QUICK RELEASE

Purchased No

100 Each 37.0000

2 SP 12-5-10

Location

Loc Qty

Loc Code

ST315

3

114340

1

118612

2

ST333

20

121350

20

ST335

14

121091

14

2x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

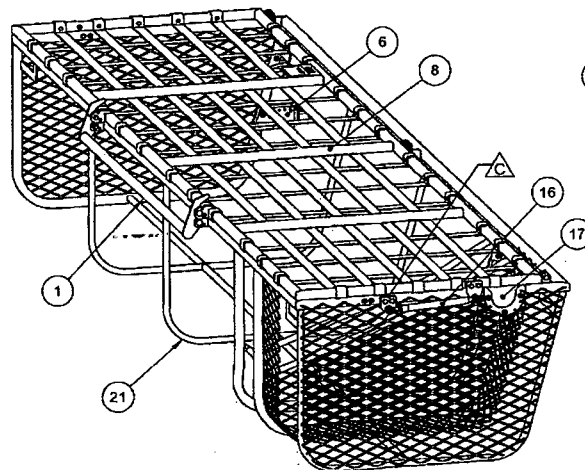
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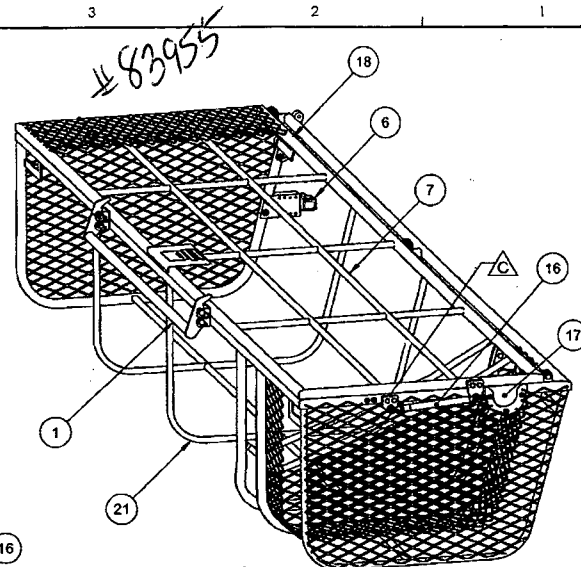
NOTE: Date & initial all entries

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2680-6	LANYARD
5	2	2	2	2	D2931	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1	1	1	D3914-041	BASKET LID ASSY
8					D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-9	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3989-3	GAS SPRING
17	1	1	1	1	D4021-3	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1	1	1	1	D4273-041	BASKET BASE ASSY, LH
22	1	1	1	1	D4273-042	BASKET BASE ASSY, RH
24	3	3	3	3	AN3-10A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2	2	2	AN3-16A	BOLT
28					AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	AN4C15	BOLT
32	4	4	4	4	AN5-17A	BOLT
33					AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310C4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
37	2	2	2	2	MS20600AD4W3	RIVET
38	9	9	9	9	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24685-151A	COTTER PIN
42	2	2	2	2	MS24685-300	COTTER PIN
43	2	2	2	2	NAS1149DN832J	WASHER (ALT: AN960JD8)
44	14	14	14	14	NAS1149F0332P	WASHER
45	2	2	2	2	NAS1149C0432R	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463R	WASHER
48	4	4	4	4	NAS1149F0563P	WASHER
49	2	2	2	2	NAS1515H4L	WASHER

△ C



D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)
D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)
 (MESH SHOWN LOCALLY FOR CLARITY)



D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)
D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)
 (MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
 2011-01-18

C	UPDATED D4273-041/042 BASKET BASE ASSY; CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET; UPDATED SECTION F-E	SC	10.12.23
B	RMV ITEM 23.25 (WEDGE); ITEM 38 QTY(-2); ITEM 44 QTY (-4) (B6-1); RMV D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED	A	DRAWING NO.	REV. C
MFG. APPR.	KS	D4272	SHEET 1 OF 3
APPROVED	NTS	TITLE	SCALE
DE APPR.	NTS	BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR ANY OTHER DISSEMINATION TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

NOTES:
 1) MATERIAL: N/A
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: -011/-012: 73 lbs APPROX
 -013/-014: 58 lbs APPROX

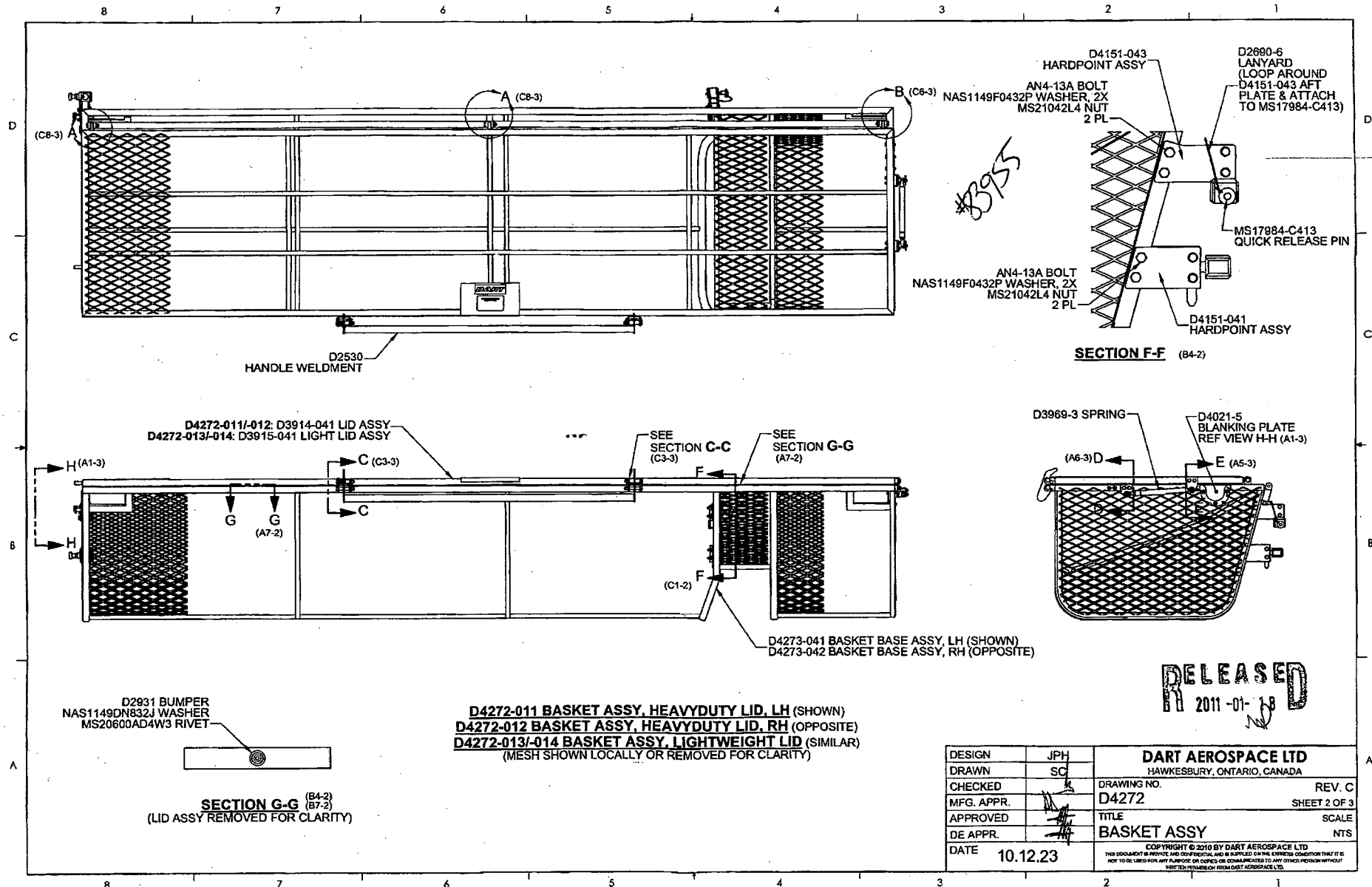
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

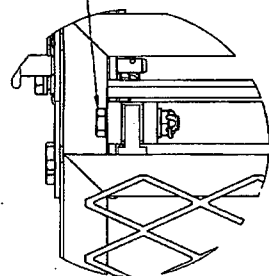
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

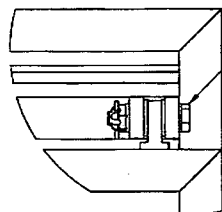
NOTE: Date & initial all entries

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



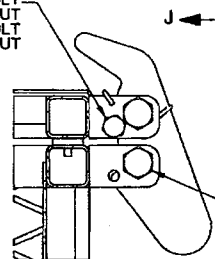
DETAIL A (D8-2)
(D8-2)

D4272-011/-012: AN3-16A BOLT
MS21042L3 NUT
D4272-013/-014: AN3-20A BOLT
MS21042L3 NUT



DETAIL B (D3-2)

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN

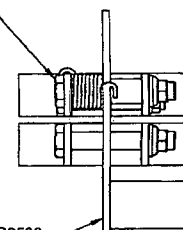


SECTION C-C (B5-2)
(B7-2)

D4272-011/-012: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

D4272-013/-014: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT

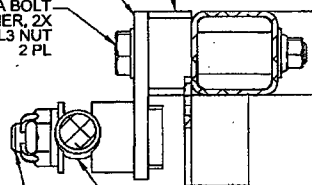


D2530
HANDLE WELDMENT
REF

VIEW J-J C3-3

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



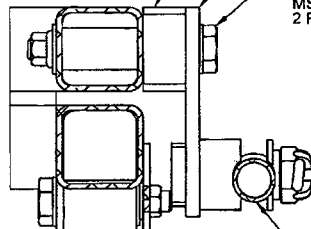
D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D (B2-2)

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION E-E (B1-2)

AN3-10A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
3 PL

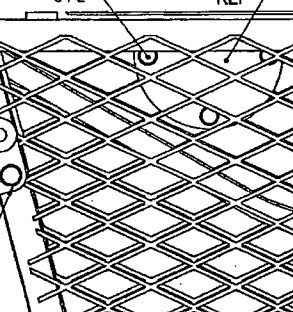
D4021-5
BLANKING PLATE
REF

MS17984-C413
QUICK RELEASE PIN

D4150-041
ARM ASSY

D2690-6
LANYARD
(ATTACH TO
MS17984-C413)

AN4C15 BOLT
NAS1149C0463R WASHER
D2690-6 LANYARD
NAS1149C0463R WASHER
D4150-041 REF
NAS1515H4L WASHER
BASKET BASE, REF
NAS1515H4L WASHER
D4150-041 REF
NAS1149C0463R WASHER
AN310C4 CASTELLATED NUT
MS24665-151 COTTER PIN



RELEASED
R 2011-01-18

VIEW H-H (B8-2)

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SC	DRAWING NO.	REV. C
MFG. APPR.	SC	D4272	SHEET 3 OF 3
APPROVED	SC	TITLE	SCALE
DE APPR.	SC	BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries